



- ① HOUSING MATERIAL: GLASS-FILLED POLYESTER. COLOR: GRAY.
- ② POST MATERIAL: PHOSPHOR BRONZE.
- ③ POST FINISH: DIN 41612 CLASS 3 IN CONTACT AREA. TIN-LEAD PLATE ON POSTS.
- ④ POST FINISH: DIN 41612 CLASS 2 IN CONTACT AREA. TIN-LEAD PLATE ON POSTS.
- ⑤ ACTION PIN POSTS REQUIRE 2.36 [.093] MINIMUM THICK PC BOARD. RECOMMENDED PC BOARD HOLES ARE Ø1.151 [.0453] PLATED THROUGH WITH 0.02-0.08 [.001-.003] COPPER AND 0.008 [.0003] MINIMUM TIN-LEAD PLATING. FINISHED HOLE AFTER PLATING, Ø0.94-1.09 [.037-.043].
- ⑥ [PART NUMBER, DATE CODE] MARKED THIS APPROXIMATE AREA.
- ⑦ MARKING ON THIS SIDE.
- ⑧ POST FINISH: 0.00076 [.000030] PALLADIUM-NICKEL OVER 0.00127 [.000050] MINIMUM NICKEL ALL OVER. GOLD FLASH ON TAILS.

OBSOLETE	⑧	1-16	X	X	X	48	1-650917-4
OBSOLETE	③	1-16	X	X	X	48	650917-9
	④	1-16	X	X	X	48	650917-5
NOTES		POSITIONS LOADED	C	B	A	NO. OF LOADED POSITION	ASSY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN L BRINER 3/18/91	Tyco Electronics Corporation Harrisburg, PA 17105-3608
0 PLC ± -	1 PLC ± -	CHK D.C. RUBENDALL 3/26/91	
2 PLC ± -	3 PLC ± 0.13 [.005]	APVD	SIZE CAGE CODE DRAWING NO
4 PLC ± -	ANGLES ± -		RESTRICTED TO
MATERIAL	FINISH	WEIGHT	A1 00779 C=650917
		CUSTOMER DRAWING	SCALE 5:1 SHEET 1 OF 1 REV K